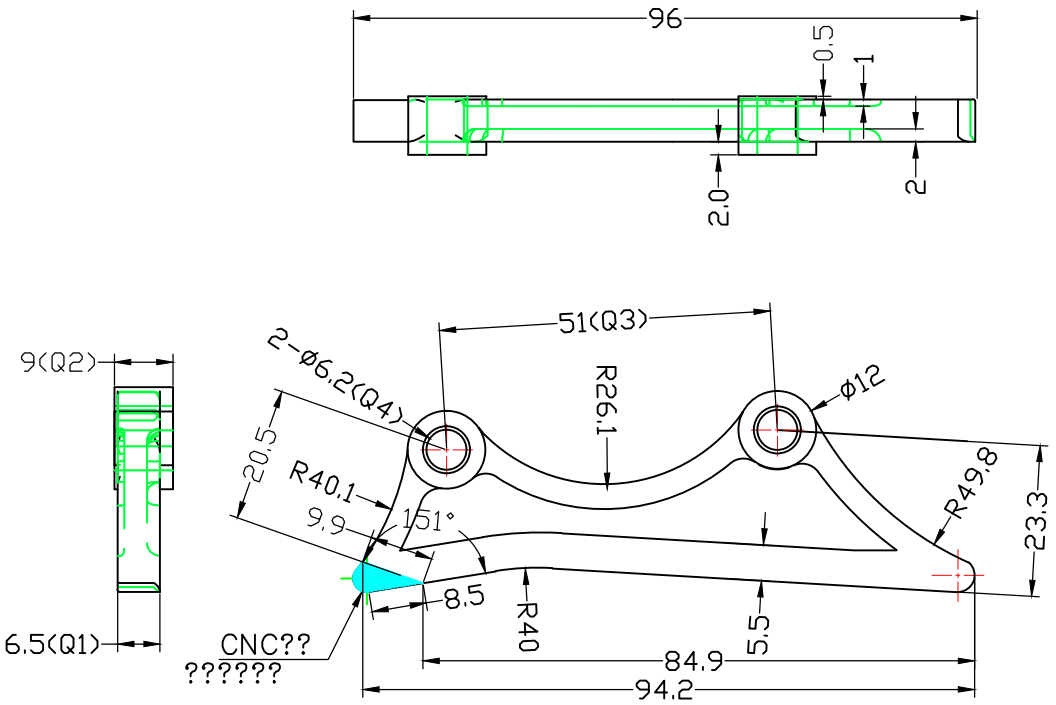
?????	
??????	
????	
????	1
??	
??	2
??	3
??	4
??	5
??	
??	6
??	
T4	7
T6	8
??	9
CNC	10
??	11
??	12
CNC	
??	13
??	
????	14
??	
??	
????	
??	
??	
????	
??	15
??	16
????	17
??	18

注: 未注缘孔倒C0.5X45°

检验标准	
??	尺寸公差
Q1	$6.5^{+0.1}_{-0.0}$
Q2	$9.0^{+0.1}_{-0.0}$
Q3	51±0.1
Q4	$\phi 6.2^{+0.1}_{-0}$



GB/T1804????	
120↑	±0.5
30~120	±0.3
6~30	±0.2
6↓	±0.1
? ?	0.5°

PRODUCT ? ?:	??	UNIT ? ?:	mm	? ?: DRAWN BY	???	07.10.13	?? INDENTATION	HRB52	58	? 1?	???		SIGN	REVSION	DATE	DESCRIPTION
RAWING NO ????:	JD-9K-0119-2	SCALE ? ?:	1:1	? ?: FIRST CHCK BY				????	(??)????				1			
CLIENT ? ?:	?? YG-E218-06C078	MASTERIAL ? ?:	???	? ?: CHECKED BY				JIANGDING,HANDWARE.MANUFACTURE.CO.LTD					2			
				? ?: APPROWVED BY									3			